



Industrie Service

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/803/20/1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

ULA Bebra Fahrzeuginstandsetzung GmbH & Co. KG
Tromagstraße 10
36179 Bebra
Germany

fulfills the requirements
for the scope according to

EN 15085-2:2020 classification level CL1
in the type of activity M

in the range indicated in the annex.

validity: 2023-08-13 until 2026-05-12

München, 2023-08-17
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) SCHMECK



Certification Body
Material and Welding Technology

Dipl.-Ing. (FH) STANGL
Head of certification body



EQ3071292



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	-
135	1.2	t = 3 - 24 mm	-
135/111	1.2/X120Mn12	t = 3 - 24 mm	FW t2=3-6mm
136	1.2	t = 3 - 24 mm	-

Area of Application:

- Maintenance welding of railway vehicles and their components
 - freight wagons bodies
 - stakes, floors

Responsible welding coordinator(s):

Tobias Krapf, Level A (IWE)

born: 1987-06-02

1st deputy(ies) of the responsible welding coordinator(s):

Steven Schaal, Level C (IWS)

born: 1979-07-17

Others deputies:

Norbert Heyn, Level C (IWS) [external]

born: 1970-03-26

Remarks:

Register no.:

TÜV SÜD/15085/CL1/803/20/1

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.